## SERVICE MANUAL

Ver 1.3 1999. 05
With SUPPLEMENT-1 (9-923-296-81)
With SUPPLEMENT-2 (9-923-296-82)


US Model
AEP Model
E Model

## SPECIFICATIONS

## Radio Frequency

FM : 87.6-108 MHz (US, Chilean, Latin America, Central and South America Models)
65.0 - 107.9MHz (East European Model)
87.6 - 107.9 MHz (Other Models)

AM : 530-1,710 kHz (US, Chilean, Latin America, Central and South America Models)
: 531 - 1,602kHz (Other Models)

## Power requirements

3 V DC batteries R6 (size AA) $\times 2$
External DC 3V power sources

## Dimensions

$93.9 \times 118.5 \times 35.9 \mathrm{~mm}(\mathrm{w} / \mathrm{h} / \mathrm{d})$
$\left(3^{3} / 4 \times 4^{3} / 4 \times 1^{3} / 16 \mathrm{in}\right.$.) incl. projecting parts

## Mass

205 g ( 7.3 oz ) incl.batteries

Supplied accessories

- Stereo headphones or earphones (1)
- Belt clip (1)

Design and specifications are subject to change without notice.

## Battery life

(Aprroximate hours)

| Battery | Playback | Radio |
| :--- | :---: | :---: |
| Sony alkaline LR6 (SG) | 16 hrs | 48 hrs |
| Sony R6P (SR) | 4.5 hrs | 16 hrs |

## RADIO CASSETTE PLAYER

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## Notes on chip component replacement

- Never reuse a disconnected chip component.
- Notice that the minus side of a tantalum capacitor may be damaged by heat.


## Flexible Circuit Board Repairing

- Keep the temperature of soldering iron around $270^{\circ} \mathrm{C}$ during repairing.
- Do not touch the soldering iron on the same conductor of the circuit board (within 3 times)
- Be careful not to apply force on the conductor when soldering or unsoldering.



## About batteries

- When you are not going to use your Walkman for a long time, remove the batteries to prevent damage from battery leakage and corrosion.


## About external power

You can connect the following external power sources through the DC IN 3 V jack located on the bottom. (When you plug a cord into the DC IN 3 V jack, the internal batteries are automatically bypassed.)

- House current using an AC-E30HG AC power adaptor

- When the sound becomes unstable or cannot be heard, replace the old batteries with new ones.


## Note

Use only the recommended AC-E30HG AC power adaptor (not supplied). Do not use any other AC power adaptor.


Polarity of the plug

Note: Disassemble the unit in the order as shown below.


Note : Follow the disassembly procedure in the numerical order given.

## 2-1. CABINET (REAR)


(1) Open the cassette lid and release claw (A).
(2) Remove the cabinet(rear).(Release all claws (Brom (1) in alphabetical order.)

## 2-2. MECHANISM DECK AND MAIN BOARD



Make sure to put the head flexible board to ditch before install the mechanism deck and MAIN board.

2-3. MAIN BOARD


2-4. CASSETTE LID


2-5. DIAL POINTER SETTING


# SECTION 3 <br> ADJUSTMENTS 

## 3-1. MECHANICAL ADJUSTMENTS

Precaution

1. Clean the following parts with a denatured-alcohol-moistend swab :

$$
\begin{array}{ll}
\text { playback head } & \text { pinch roller } \\
\text { capstan } & \text { rubber belts }
\end{array}
$$

2. Demagnetize the playback head with a head demagnetizer.
3. Do not use a magnetized screwdriver for the adjustments.
4. After the adjustments, apply suitable locking compound to the parts adjusted.
5. The adjustments should be perfomed with the rated power supply voltage ( 2.5 V ) unless otherwise noted.

## Torque Measurement

| Mode | Torque meter | Meter reading |
| :---: | :---: | :---: |
| FWD | CQ-102C | 20 to $42 \mathrm{~g} \cdot \mathrm{~cm}$ <br> ( 0.28 to $0.58 \mathrm{oz} \cdot \mathrm{inch}$ ) |
| FWD <br> Back Tension |  | less than $2 \mathrm{~g} \cdot \mathrm{~cm}$ <br> (less than $0.03 \mathrm{oz} \cdot \mathrm{inch}$ ) |
| FF, REW | CQ-201B | more than $60 \mathrm{~g} \cdot \mathrm{~cm}$ (more than $0.83 \mathrm{oz} \cdot \mathrm{inch}$ ) |

## 3-2. ELECTRICAL ADJUSTMENTS

Precaution

- Supplied voltage : 2.5 V
- Switch and control position TAPE switch : NORM
VOLUME control : maximum
AVLS switch : OFF


## TAPE SECTION

$0 \mathrm{~dB}=0.775 \mathrm{~V}$

- FUNCTION switch : TAPE


## Test tape

| Type | Signal | Used for |
| :---: | :---: | :---: |
| WS-48A | $3 \mathrm{kHz}, 0 \mathrm{~dB}$ | Tape Speed Adjustment |

Tape speed adjustment
Tape selection adjustment : NORM
Procedure :


Adjustment Value: normal tape speed
Adjust the tape speed adjustment RV601, so that the freqency counter reading becomes $3,000 \mathrm{~Hz}$.

Specification Value:

| Digital frequency counter |
| :---: |
| 2,945 to $3,015 \mathrm{~Hz}$ |

Frequency difference between the beginning and the end of the tape should be within $1.5 \%(45 \mathrm{~Hz})$.

## Adjustment Location :



## TUNER SECTION

[AM]
BAND: AM
Signal generator

## AM RF signal

 generator

Put the lead-wire antenna close to the set.
$30 \%$ amplitude modulation by 400 Hz signal.
Output level : as low as possible

- Repeat the procedures in each adjustment several times for the maximum level meter indication.
- The frequency coverage and tracking adjustments should be finally done by the trimmer capacitors.

| AM IF ADJUSTMENT |  |
| :---: | :---: |
| Adjust for a maximum reading on level meter. |  |
| T 1 | 455 kHz |


| AM TRACKING ADJUSTMENT |  |
| :---: | :---: |
| Adjust for a maximum reading on level meter. |  |
| L1 | $620 \mathrm{kHz}(800 \mathrm{kHz})$ |
| CT1 | $1,400 \mathrm{kHz}(1,300 \mathrm{kHz})$ |


| AM FREQUENCY COVERAGE ADJUSTMENT |  |
| :---: | :---: |
| Adjust for a maximum reading on level meter. |  |
| L4 | $505 \mathrm{kHz}(516.5 \mathrm{kHz})$ |
| CT4 | $1,750 \mathrm{kHz}(1,631.5 \mathrm{kHz})$ |


| FM TRACKING ADJUSTMENT |  |
| :---: | :---: |
| Adjust for a maximum reading on level meter. |  |
| L2 | $86.0 \mathrm{MHz}[64 \mathrm{MHz}]$ |
| CT2 | 109.5 MHz |


| FM FREQUENCY COVERAGE ADJUSTMENT |  |
| :---: | :---: |
| Adjust for a maximum reading on level meter. |  |
| L3 | $86.0 \mathrm{MHz}[64 \mathrm{MHz}]$ |
| CT3 | 109.5 MHz |

( ) :E, Mexican, East European, AEP
[ ]: East European
Adjustment Location: Main board (See page 8)

Adjustment Location: Main board


4-1. BLOCK DIAGRAM


4-2. SCHEMATIC DIAGRAM — MAIN SECTION —



Note:
All capacitors are in $\mu \mathrm{F}$ unless otherwise noted. $\mathrm{pF}: \mu \mu \mathrm{F}$ 50 WV or less are not indicated except for electrolytic All resistors
$\Delta \quad$ : internal component.
$B+B+$ Line
Power voltage is dc for repair. supply from external power voltage jack (J301)

- Voltages and waveforms are dc with respect to ground under no-signal (detuned) conditions.
no mark : FM
Voltages are taken with a VOM (Input impedance $10 \mathrm{M} \Omega$ ) Voltage variations may be noted due to normal produc tion tolerances.
Waveforms are taken with a oscilloscope.
$\stackrel{\text { Signal path. }}{\Rightarrow}:$ FM
$\begin{array}{ll}\Rightarrow & : F M \\ \square & : A M \\ D B\end{array}$
$\underset{\text { Abbreviation }}{ } \quad \mathrm{PB}$
EE : East European mode
5 E :Chilean model
6 E
8 E
MX : : Central and South America model
8E
MX
: Central and Sou
: Mexican model



## 4-4. IC BLOCK DIAGRAM

IC1 TA8122AF


## SECTION 5 <br> EXPLODED VIEWS

NOTE:

- -XX, -X mean standardized parts, so they may have some differences from the original one.
- Items marked "*" are not stocked since they are seldom required for routine service. Some delay should be anticipated when ordering these items.
- The mechanical parts with no reference number in the exploded views are not supplied
- Hardware (\# mark) list and accessories and packing materials are given in the last of this parts list.
- Abbreviation

EE : East European model
5 E : Chilean model
6E : Latin America model
8E : Central and South America model
MX : Mexican model

## 5-1. CABINET AND BOARD SECTION




Ref. No. Part No. Description

| $3-910-921-41$ | CABINET (REAR) (CF-0) | 11 |
| :--- | :--- | :--- |
| $3-910-899-11$ | LID, BATT | 13 |
| $3-910-896-01$ | GROUND, MOTOR | 14 |
| $3-910-538-01$ | BUTTON (PLAY) | 15 |
| $3-910-540-11$ | BUTTON (REW) | 16 |
|  |  |  |
| $3-910-539-11$ | BUTTON (FF) | 16 |
| $3-910-541-11$ | BUTTON (STOP) | 16 |
| A-3016-889-A | MAIN BOARD, COMPLETE (US, 5E, 6E, 8E) | 17 |
| A-3021-093-A | MAIN BOARD, COMPLETE (EE) | 18 |
| A-3021-094-A | MAIN BOARD, COMPLETE (E, MX, AEP) | 18 |
|  |  |  |
| $3-910-894-01$ | TERMINAL (+), BATTERY |  |
| $3-910-895-01$ | TERMINAL (-), BATTERY |  |


| Part No. | Description | Remarks |  |
| :--- | :--- | :--- | :---: |
| $3-364-675-01$ | SPRING (CASSETTE) |  |  |
| $3-910-911-01$ | POINTER |  |  |
| $3-933-675-01$ | GEAR (TUNE) |  |  |
| $3-910-902-12$ | KNOB (TUNE) |  |  |
| X-3375-408-1 | HOLDER (CF-U), CASSETTE ASSY |  |  |
|  | (US, 5E, 6E, 8E) |  |  |


| X-3375-604-1 | HOLDER ASSY, CASSETTE (E, MX, AEP) |
| :--- | :--- |
| X-3375-605-1 | HOLDER ASSY, CASSETTE (EE) |
| $3-910-903-01$ | SPRING, TORSION |
| $3-910-920-41$ | CABINET (FRONT) (CFO) (US, 5E, 6E, 8E) |
| $3-910-920-01$ | CABINET (FRONT) (CFO) (EE, E, MX, AEP) |
|  |  |
| X-3371-847-1 | ANTENNA SUB ASSY, FERRITE-ROD |

## 5-2. MECHANISM SECTION (MF-WMFX103-48)



| Ref. No. | Part No. | Description | Remarks | Ref. No. | Part No. | Description | Remarks |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 51 | X-3367-902-1 | ARM (N) ASSY, PINCH |  | 59 | 3-364-320-01 | GEAR (S REEL) |  |
| 52 | 3-364-328-01 | SPRING, COMPRESSION |  | 60 | 3-909-727-01 | GEAR (REVERSE) |  |
| 53 | 3-910-635-01 | SCREW |  | 61 | 3-910-640-01 | GEAR (T REEL) |  |
| 54 | 3-910-647-01 | LEVER (PR/0), PLAY |  | 62 | X-3367-905-1 | CLUTCH ASSY |  |
| 56 | 3 354-869-01 | belt |  | 63 | X-3368-729-1 | CHASSIS ASSY |  |
| 57 | 3-352-758-21 | SCREW (M1.7), TOOTHED LOCK |  | HP901 | 1-500-115-11 | HEAD, MAGNETIC |  |
| 58 | 3-321-483-11 | RING, RETAINING |  | M901 | 1-698-353-11 | MOTOR, DC (REE | ULLEY) |

NOTE:

| When indicating parts by reference number, <br> please include the board name. |
| :--- |
| Abbreviation |
| EE : East European miodel |
| 5E : Chilean model |
| 6E : Latin America model |
| 8E : Central and South America model |
| MX - Mexican model |

- Due to standardization, replacements in the parts list may be different from the parts specified in the diagrams or the components used on the set.
- XX, -X mean standardized parts, so they may have some difference from the original one.
- Items marked "*" are not stocked since they are seldom required for routine service. Some delay should be anticipated when ordering these items.
- CAPACITORS: $u F: ~ \mu F$


| C6 | 1-163-003-11 | CERAMIC CHIP | 330PF | 10\% | 50 V |
| :---: | :---: | :---: | :---: | :---: | :---: |
| C7 | 1-164-005-11 | CERAMIC CHIP | 0.47uF |  | 25 V |
| C8 | 1-163-038-91 | CERAMIC CHIP | 0.1uF |  | 25 V |
| C9 | 1-163-038-91 | CERAMIC CHIP | 0.1uF |  | 25 V |
| C10 | 1-163-038-91 | CERAMIC CHIP | 0.14 F |  | 25 V |
| C11 | 1-163-117-00 | CERAMIC CHIP | 100PF | 5\% | 50 V |
| C12 | 1-163-117-00 | CERAMIC CHIP | 100PF | 5\% | 50 V |
| C13 | 1-163-117-00 | CERAMIC CHIP | 100PF | 5\% | 50 V |
| C14 | 1-126-153-11 | ELECT | 22uF | 20\% | 6.3 V |
| C15 | 1-163-078-11 | CERAMIC CHIP | 0.033uF | 10\% | 25 V |
| C16 | 1-163-063-91 | CERAMIC CHIP | 0.022uF | 10\% | 50 V |
| C17 | 1-126-154-11 | ELECT | 47uF | 20\% | 6.3 V |
| C18 | 1-163-024-00 | CERAMIC CHIP | 0.018uF | $\begin{aligned} & 10 \% \\ & \text { (US, } \end{aligned}$ | 50 V <br> E, 6E, 8E) |
| C18 | 1-103-022-00 | CLRAMIC CIIIP | 0.012uF | $\begin{gathered} 10 \% \\ (\mathrm{EE}, \end{gathered}$ | $\begin{aligned} & 50 \mathrm{~V} \\ & \mathrm{MX}, \mathrm{AEP}) \end{aligned}$ |
| C19 | 1-163-024-00 | CERAMIC CHIP | 0.018uF | $\begin{aligned} & 10 \% \\ & \text { (US, } \end{aligned}$ | $\begin{gathered} 50 \mathrm{~V} \\ 5 \mathrm{E}, 6 \mathrm{E}, 8 \mathrm{E}) \end{gathered}$ |
| C19 | 1-163-022-00 | CERAMIC CHIP | 0.012uF |  | $\begin{aligned} & 50 \mathrm{~V} \\ & M \mathrm{X}, \mathrm{AEP}) \end{aligned}$ |
| C24 | 1-164-234-11 | CERAMIC CHIP | 1 uF |  | 10 V |
| C101 | 1-163-007-11 | CERAMIC CHIP | 680PF | 10\% | 50 V |
| C102 | 1-126-153-11 | ELECT | 22uF | 20\% | 6.3 V |
| C103 | 1-163-019-00 | CERAMIC CHIP | 0.0068uF | 10\% | 50 V |
| C104 | 1-164-234-11 | GERAMIC CHIP | 1uF |  | 10 V |
| C105 | 1-163-117-00 | CERAMIC CHIP | 100PF | 5\% | 50 V |


| Ret ${ }^{\text {No }}$ | Part ${ }^{\text {No }}$ | Description |  |  | Bemarks |
| :---: | :---: | :---: | :---: | :---: | :---: |
| C106 | 1-163-009-11 | CERAMIC CHIP | 0.001uF | 10\% | 50 V |
| C201 | 1-163-007-11 | CERAMIC CHIP | 680PF | 10\% | 50 V |
| C202 | 1-126-153-11 | ELECT | 22uF | 20\% | 6.3 V |
| C203 | 1-163-019-00 | CERAMIC CHIP | 0.0068 uF | 10\% | 50 V |
| C204 | 1-164-234-11 | CERAMIC CHIP | 1uF |  | 10 V |
| C205 | 1-163-117-00 | CERAMIC CHIP | 100PF | 5\% | 50 V |
| C206 | 1-163-009-11 | C.FRAMIC: C.HIP | 0.001ıF | 10\% | 50 V |
| C301 | 1-164-505-11 | CERAMIC CHIP | 2.2uF |  | 16 V |
| C302 | 1-126-157-11 | ELECT | 10uF | 20\% | 16 V |
| C303 | 1-163-038-91 | CERAMIC CHIP | 0.1uF |  | 25 V |
| C304 | 1-163-038-91 | CERAMIC CHIP | 0.1uF |  | 25 V |
| C305 | 1-163-038-91 | CERAMIC CHIP | 0.1uF |  | 25 V |
| C306 | 1-124-434-00 | ELECT | 220uF | 20\% | 4 V |
| C307 | 1-164-505-11 | CERAMIC CHIP | 2.2uF |  | 16 V |
| C308 | 1-126-157-11 | ELECT | 10uF | 20\% | 16 V |
| C309 | 1-164-234-11 | CERAMIC CHIP | 1uF |  | 10 V |
| C310 | 1-163-117-00 | CERAMIC CHIP | 100PF | 5\% | 50 V |
| C311 | 1-163-117-00 | CERAMIC CHIP | 100PF | 5\% | 50 V |
| C601 | 1-126-154-11 | ELECT | 47uF | 20\% | 6.3 V |
| C602 | 1-164-005-11 | CERAMIC CHIP | 0.47uF |  | 25 V |
| C603 | 1-164-505-11 | CERAMIC CHIP | 2.2uF |  | 16 V |
| C604 | 1-163-809-11 | CERAMIC CHIP | 0.047uF | 10\% | 25 V |
| C605 | 1-164-005-11 | CERAMIC CHIP | 0.47uF |  | 25 V |
| C606 | 1-163-117-00 | CERAMIC CHIP | 100PF | 5\% | 50 V |
| < FILTER > |  |  |  |  |  |
| CF1 | 1-577-072-11 | FILTER, CERAMIC |  |  |  |
| CF2 | 1-567-097-61 | FILTER, CERAMIC |  |  |  |
| CP1 | 1-239-813-21 | FILTER, BAND PASS (EE) |  |  |  |
| CP1 | 1-236-711-21 | FILTER, BAND PASS (E, MX, AEP) |  |  |  |
|  |  | < CONNECTOR > |  |  |  |
| CN301 | 1-569-252-21 | HOUSING, CONNECTOR (FPC) 5P |  |  |  |
|  |  | < VARIABLE CAPACITOR > |  |  |  |
| CT1-4 | 1-141-567-11 | CAP, VAR (EXCEPT EE) |  |  |  |
| CT1-4 | 1-141-568-11 | CAP, VAR (EE) |  |  |  |
| CV1-4 | 1-141-567-11 | CAP, VAR (EXCEPT EE) |  |  |  |
| CV1 4 | 114156811 | CAP, VAR (EE) |  |  |  |
|  |  | $<\mathrm{IC}$ > |  |  |  |
| IC1 | 8-759-230-39 | IC TA8122AF |  |  |  |
| IC301 | 8-759-497-06 | IC MM1316AFBE |  |  |  |
|  |  | < JACK > |  |  |  |
| J301 | 1-750-061-11 | JACK, DC (POLARITY UNIFIED TYPE) |  |  |  |
|  |  |  |  |  | (DC IN 3V) |
| J302 | 1-565-287-11 | JACK ( $\bigcirc$ ) |  |  |  |



# WM-FX141 

# SONY: SERVICE MANUAL <br> US Model <br> E Model <br> East European Model Chinese Model 

## SUPPLEMENT-2

File this supplement with the Service Manual.

Subject : Main board modified (US model)

NEW TYPE IDENTIFICATION
[MAIN BOARD] (Component Side)


## SECTION 1 <br> ELECTRICAL ADJUSTMENT

- US Model (Refer to pege 7)


## TUNER SECTION

$0 \mathrm{~dB}=1 \mu \mathrm{~V}$

- Repeat the procedures in each adjustment several times for the maximum level meter indication.
- The frequency coverage and tracking adjustments should be finally done by the trimmer capacitors.

| AM IF ADJUSTMENT |  |
| :---: | :---: |
| Adjust for a maximum reading on level meter. |  |
| T1 | 455 kHz |


| AM TRACKING ADJUSTMENT |  |
| :---: | :---: |
| Adjust for a maximum reading on level meter. |  |
| L1 | 620 kHz |
| CT1 | $1,400 \mathrm{kHz}$ |


| AM FREQUENCY COVERAGE ADJUSTMENT |  |
| :---: | :---: |
| Adjust for a maximum reading on level meter. |  |
| L4 | 505 kHz |
| CT4 | $1,750 \mathrm{kHz}$ |


| FM TRACKING ADJUSTMENT |  |
| :---: | :---: |
| Adjust for a maximum reading on level meter. |  |
| L2 | 86.0 MHz |
| CT2 | 109.5 MHz |


| FM FREQUENCY COVLRAGL ADJUSTMENT |  |
| :---: | :---: |
| Adjust for a maximum reading on level meter. |  |
| L3 | 86.0 MHz |
| CT3 | 109.5 MHz |

Adjustment Location : Main board

(Component side)


## 2-1. BLOCK DIAGRAM



## : 2-2. IC BLOCK DIAGRAM

## IC1 TA2111F-EL






